

Environmentally Preferable Products from 3M

Benefits of the 3M™ Twist 'n Fill™ System

- Accurate dispensing technology ensures consistent, effective chemical performance, e.g. correct mixing assures the active ppm required by the EPA
- Compliance with “right-to-know” laws is easier with 3M’s Material Safety Data Sheets (MSDS) and labels supplied for both ready-to-use and concentrated chemicals
- English/Spanish labels, numbered and color-coded for easy identification
- Employee contact with chemicals is limited, helping to increase safety
- Highly concentrated to maximize value and minimize wasteful containers
- Unique bottle and cap design lets you switch chemicals in seconds
- Easy-to-use—just insert bottle, twist and fill
- Integral air gap prevents chemical backflow
- Automatic 3-gallon per minute dispense rate for bucket applications; 1-gallon per minute for trigger spray bottle applications

Green Seal Certified

Now five 3M™ Twist 'n Fill™ Products have been Green Seal certified

Based on the requirements of Executive Order 13101, which directs federal agencies to purchase more environmentally preferable goods and services, 3M has completed certification from Green Seal, a nationally recognized not-for-profit environmental organization.

3M has demonstrated a long-standing commitment to protecting health, safety and the environment. Certification makes it easier for our customers at: Federal, State, Local and Health Care Facilities, as well as their janitorial service providers, to demonstrate that they meet their environmentally preferable requirements.

Currently Green Seal certifies three Cleaning Product Categories: Bathroom, General Purpose and Glass.

- 3M™ Bathroom Cleaner No. 4
- 3M™ General Purpose Cleaner No. 8
- 3M™ 3-in-1 Floor Cleaner No. 24
- 3M™ Neutral Cleaner No. 3
- 3M™ Glass Cleaner No. 1



3M Innovation

3M Environmental Facts and Initiatives

3M's Progress Toward Environmental, Social and Economic Sustainability

For over 100 years, 3M's success has come from developing innovative technologies and products to meet customer needs. 3M vigorously affirms its commitment to sustainable development through environmental protection, social responsibility and economic progress. We are committed to helping meet the needs of society today while respecting the ability of future generations to meet their needs—that is what we mean by sustainable development or sustainability.

3M site: <http://www.3m.com/about3m/sustainability/index.jhtml> contains details on our vision, strategies, policies, programs and performance. This site is regularly updated with results, data and the latest (What's New) developments at 3M on the environmental, social and economic fronts.

Our Environmental Progress So Far: 1990-2002

- 92 percent reduction in volatile organic air emissions
- 84 percent reduction in manufacturing releases to water
- 13 percent reduction in solid waste
- 48 percent reduction in waste releases
- 89 percent reduction in U.S. EPA Toxic Release Inventory (TRI) releases

Pollution Prevention Pays (PPP)

- From 1975 to 2002, 3M's Pollution Prevention Pays (3P) program has prevented 857,280 tons of pollutants and saved \$893 million.
- The 3P program helps prevent pollution at the source, in products and manufacturing processes, rather than removing it after it has been created.

Sustainable Development at 3M

Meeting the needs of customers, employees and communities today, while respecting the ability of future generations to meet their needs.

What's New

Keep America Beautiful honors 3M with its Vision for America 2002 Award. 3M Chairman and Chief Executive Officer W. James McNerney, Jr. accepted the award at ceremonies in New York City.

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Minimum 10% Post-Consumer Fiber

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